Retrofit instruction SSG

1. The two screws in the middle of the beam had to be removed to place the marking template:

![Image of a beam with screws removed](image1)

2. Screw both screws back in to fix the marking template in place

![Image of a beam with screws reinserted](image2)

3. Place the centre punch in the marked hole and make a punch mark:

![Image of a hand holding a centre punch](image3)
4. Remove the marking template and drill a 6.8mm or alternatively a 7.0mm hole at the marked spot:

5. Deburr the hole and tap it with a M8 tap: